



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3584-1**  
**Job Sheet 172881**



Part No: D3584-1

Job Qty: 8 ea

Part Name: Web



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No: Reference SO 3501

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 8 Ea  |            | 3/10/18  | 0.00      | 0.00    | Start Up Skid tubes-2 |           |          |
| 100   | Skid tubes         | 8 pcs |            | 3/10/18  | 0.00      | 4.65    | Skid tubes-2          |           |          |
| 110   | QC                 | 8 pcs |            | 3/10/18  | 0.00      | 0.00    | QC5                   |           |          |
| 120   | HandFinish         | 8 pcs |            | 3/12/18  | 0.00      | 2.02    | HandFinish1           |           |          |
| 130   | QC                 | 8 pcs |            | 3/12/18  | 0.00      | 0.00    | QC7-2                 |           |          |
| 140   | Packaging          | 8 pcs |            | 3/12/18  | 0.00      | 0.00    | Packaging3-1          |           |          |
| 150   | QC21-SA            | 8 Ea  |            | 3/12/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op 100 - Cut to Length as per Dwg D3584-2 Drill Pilot Holes using DT8960 Drill Jig 3-Open pillots to 1.000" as per Dwg  
Descriptions: D3584 4-Debur  
140 - LOCATION : LG002

DAS  
21  
9:00

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### Job BOM

| Part / Item | Component Name       | Quantity    | Operation             | Container |
|-------------|----------------------|-------------|-----------------------|-----------|
| D2963-125   | 105 I-Beam Extrusion | 8 Ea (1 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D2963-125      | 8        | 142       | 0         |

### Part Specifications

Specifications could not be found.

Plex 2/22/18 12:36 PM Dart.Gagnon.Michelle



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Container No: S046035



Part: D3584-1

Job No: 172881

Serial No/Batch: S046035

Revision: D3584

Inspector:

Date: 02/27/18